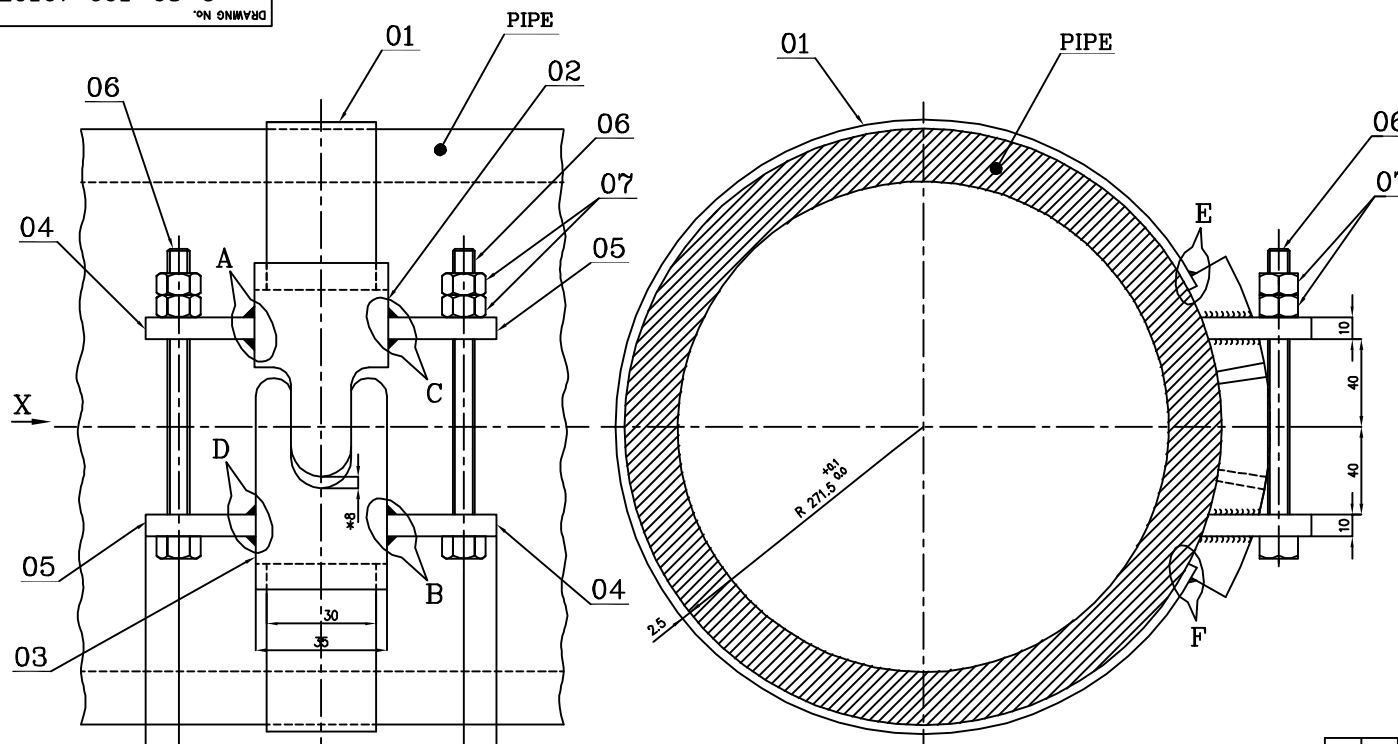
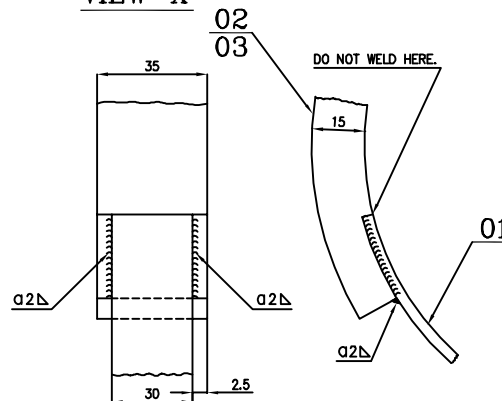




VIEW-X



DETAIL-E/F

NOTES: –

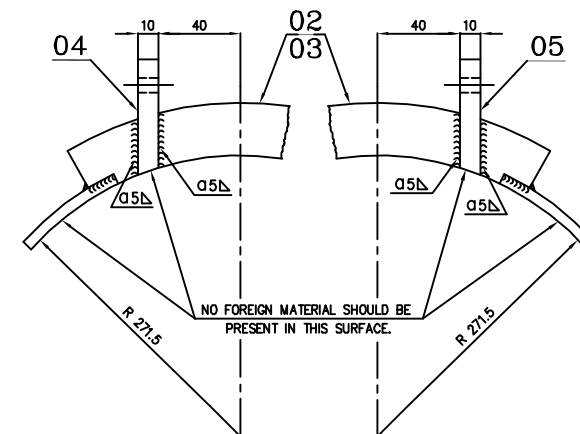
01. THE TIGHTENING TORQUE FOR CREEP BOLTS IS 2.66 Kg METRE.

* 02. INITIAL GAP ~8mm TO BE PROVIDED WHILE MANUFACTURING.

ALL DIMENSIONS ARE IN MILLIMETRES

ELECTRODE DATA.

DESCRIPTION	MATERIAL	WELD SIZE	ELECTRODE	REMARKS
PLATE WITH STRIP.	SA 240 TYPE 304 SA 240 TYPE 304	12	E 347	
PLATE WITH PLATE.	SA 240 TYPE 304 SA 240 TYPE 304	5	E 347	



SECTIONAL DETAIL-A/B

SECTIONAL DETAIL-C/D

[illegible]TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

		BHARAT HEAVY ELECTRICALS LTD. PIPING CENTRE, MADRAS		DRN	NAME ARUN SHARMA	SIGN	DATE 24.10.19	NO OF ITEMS
				CHD	P SURESH		24.10.19	
				APFD	C SARAVANAN		24.10.19	
DEPT.	GRADE OF UN TOL. DIM			SCALE	WEIGHT (Kg.)	NAME OF ORIGINAL OBSERVATION		ITEM No.
CODE	C/M/F			N.T.S.	-			
TITLE CREEP GAUGE ASSY FOR PIPE OD 543					CARD CODE U 01	DRAWING No. 2-80-300-16327		REV 00